77 Rec'd PCT/PTO 0 5 OCT 2001

Form PTO-1550		U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE	ATTORNEY'S DOCKET NUMBER		
P21437.P01 , TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US)		TO THE UNITED STATES ED OFFICE (DO/EO/US)	U.S. APPLICATION NO. (If known, see 37 CFR		
	CONCERNING A FILIN	09/926279			
INTERNATIONA	L APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED		
PCT/EP/00/02395		17 March 2000	08 April 1999		
TITLE OF INVE	NTION				
TEXTILE MESH	STRUCTURE IN PARTICU	ILAR, A GEOMESH			
APPLICANT(S) I	FOR DO/EO/US				
Ulrich Von FRAN	SECKY				
Applicant herewit	n submits to the United State	s Designated/Elected Office (DO/EO/US) the follo	owing items and other information.		
1. X This is a	FIRST submission of items c	oncerning a filing under 35 U.S.C. 371.			
2 This is a	SECOND or SUBSEQUENT	submission of items concerning a filing under 35	U.S.C. 371.		
3. X This is an	express request to promptly	begin national examination procedures (35 U.S.C.	. 371(f)).		
4. <u>X</u> The US h	as been elected by the expira	tion of 19 months from the priority date (PCT Arti	icle 31).		
5. X A copy of a. X is b. X h	f the International Applicatio attached hereto (required on as been communicated by the not required, as the applicati	n as filed (35 U.S.C. 371(c)(2)) ly if not communicated by the International Burea E International Bureau. on was filed in the United States Receiving Office	u). (RO/US).		
A		International Application as filed (35 U.S.C. 371			
7 X Amendm	ents to the claims of the Inter	national Application under PCT Article 19 (35 II.	S.C. 371(e)(3))		
a a b h c. h	a are attached hereto (required only if not communicated by the International Bureau). b have been communicated by the International Bureau. c have not been made; however, the time limit for making such amendments has NOT expired. if d. X have not been made and will not be made.				
8. <u>≅</u> An Engli	sh language translation of the	amendments to the claims under PCT Article 19 ((35 U.S.C. 371(c)(3))		
9. X An oath o	or declaration of the inventor	(s) (35 U.S.C371(c)(4)).			
10. An Engli	sh language translation of the	annexes to the International Preliminary Examina	ation Report under PCT Article 36 (U.S.C. 371(c)(5)).		
Items 11 to 16 be	low concern other documen	t(s) or information included:			
11. Assignee: <u>HU</u>	ESKER SYNTHETIC GmbI	H & Co., of Gescher, GERMANY			
12 An Inform	nation Disclosure Statement	under 37 CFR 1.97 and 1.98.			
13 An assign	An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included.				
14. X A FIRST A SECO	X A FIRST preliminary amendment. A SECOND or SUBSEQUENT preliminary amendment.				
15 A substitu	A substitute specification.				
	A change of power of attorney and/or address letter. Figure of Drawing to be published				
18. X Other iter	X Other items or information:				
PCT/IB/3 PCT/IB/3 PCT/ISA	International Application as publihed (in German). Cover Letter under 35 U.S.C. 371 and 37 C.F.R. 1.495. PCT/IB/308. PCT/IB/304. PCT/ISA/210 (in German & English). Claim of Priority.				

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U.S. APPLICATION	NO. (If known, see 37 C	FR INTERNATIONAL APPLIC	ATION NO.	ATTORNEY'S DO	OCKET NUMBER
,	09/9262	79 PCT/EP00/02395		P21437	
19. X The following	fees are submitted:			CALCULATIONS	PTO USE ONLY
Basic Nationa	l Fee (37 CFR 1.492(a)(1)-(5)):			
Search report has b	een prepared by the EPC	or JPO	. \$ 890.00		•
International prelin	ninary examination fee p	aid to USPTO (37 CFR 1.482)	\$ 710.00		
No international pr international search	eliminary examination for fee paid to USPTO(37)	ce paid to USPTO (37 CFR 1.482) but CFR 1.445(a)(2)	\$ 740.00		
Neither internation international search	al preliminary examination fee (37 CFR 1.445(a)(2	on fee (37 CFR 1.482) nor) paid to USPTO	.\$1,040.00		
International prelin claims satisfied pre	ninary examination fee povisions of PCT Article 3	aid to USPTO (37 CFR 1.482) and all 33(2)-(4)	.\$ 100.00		
	E	ENTER APPROPRIATE BASIC FEE AN	MOUNT =	\$ 890.00	
Surcharge of \$130.00 months from the earlie	for furnishing the oath or est claimed priority date (r declaration later than 20 30 37 CFR 1.492(e)).		\$ 0.00	
Claims	Number Filed	Number Extra	RATE	\$ 0.00	
Total Claims	7 - 20 =	0	X \$18.00	\$ 0.00	
Independent Claims	1 - 3 =	0	X \$84.00	\$ 0.00	
Mផ្ទីធ្វើple dependent cla	aim(s) (if applicable)		+ \$280.00	\$ 0.00	
		TOTAL OF ABOVE CALCU	JLATIONS =	\$ 890.00	
Applicant claims small entity status. See 37 CFR 1.27. The fees indicated above are reduced \$ 0.00					
Daniel S	1.080	S	UBTOTAL =	890.00	
Processing fee of \$130 months from the earlie	0.00 for furnishing the Enst claimed priority date (+	0.00		
Extension of Time fee in the amount of \$				0.00	
TOTAL NATIONAL PER _				890.00	
				0.00	
TOTAL FEES ENCLOSED =			NCLOSED =	890.00	
				Amount to be refunded	\$
				Charged	\$
a. X A check in the amount of \$890.00 to cover the above fees is enclosed.					
b Please charge my Deposit Account No in the amount of \$ to cover the above fees.					
c. X The Commissioner is hereby authorized to charge any additional fees which may be required, or credit any overpayment to Deposit Account No. 19-0089.					
NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.					
SEND ALL CORRESPONDENCE TO CUSTOMER NO. 7055 AT THE PRESENT ADDRESS OF:					UK
Neil F. Greenblum GREENBLUM & BER 1941 Roland Clarke Pl Reston, VA 20191	RNSTEIN, P.L.C. ace	007055		Neil F. Greenblum NAME	435,043
(703) 716-1191		THE THE TRANSPORT OFFICE		28.394	

PATENT AND TRADEMARK OFFICE

28,394 REGISTRATION NUMBER

P21437.A01

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant :	Ulrich Von FRANSECKY)
Appln. No.:	U.S. National Stage of PCT/EP00/02395)
Filed :	March 17, 2000)
For :	TEXTILE MESH STRUCTURE))

PRELIMINARY AMENDMENT

Commissioner of Patents and Trademarks Washington, DC 20231

Sir:

Prior to the examination of the above-identified patent application, the Examiner is respectfully requested to amend the claims as follows:

IN THE CLAIMS

Please amend the claims as follows (Marked-up copies of the amended claims are attached to the Appendix):

- 3. (Amended) A mesh structure according to claim 1, characterized in that in the intersection region the lengths of the meshes (7') of the fixing threads (3) are so short that a mesh (7') is associated with each weft thread (2) of a weft thread group (11).
- 4. (Amended) A mesh structure according to claim 1, characterized in that associated with each warp thread (1) is a fixing thread (3) which embraces the warp thread

(1) in the form of warp meshes (7, 7').

- 5. (Amended) A mesh structure with warp thread groups (9) formed from at least two warp threads (1) extending in closely mutually juxtaposed relationship, according to claim 1, characterized in that the warp threads (1) of a warp thread group (9) are fixed to prevent lateral displacement by means of a joining thread (10) extending in a zig-zag configuration.
- 6. (Amended) A mesh structure according to claim 1, characterized in that the fixing threads (3) of a warp thread group (9), which are associated with each warp thread (1), are fixed to prevent lateral displacement by means of a joining thread (10) extending in a zigzag configuration.
- 7. (Amended) A mesh structure according to claim 1, characterized in that the joining threads (10) or fixing threads (3) which are knitted on or applied by Raschel knitting join the warp and weft threads of the mesh to a non-woven material layer.

REMARKS

The Examiner is respectfully requested to enter the foregoing amendment prior to examination of the above-identified patent application.

Applicant notes that the instant amendment is being submitted to address formal matters by eliminating multiply dependent claims. Accordingly, Applicant submits that the instant amendment has not been made for any purpose related to a statutory basis of

P21437.A01

patentability.

October 4, 2001

Reston, VA 20191 (703) 716-1191

1941 Roland Clarke Place

GREENBLUM & BERNSTEIN, P.L.C.

Should there be any questions, the Examiner is invited to contact the undersigned at the below listed number.

Respectfully submitted, Ulrich Von FRANSECKY

Neil F. Greenblum

Reg. No. 28,394

- 3 -

<u>APPENDIX</u>

Marked-Up Copies of the Amended Claims:

- 3. (Amended) A mesh structure according to claim 1 [or claim 2], characterized in that in the intersection region the lengths of the meshes (7') of the fixing threads (3) are so short that a mesh (7') is associated with each weft thread (2) of a weft thread group (11).
- 4. (Amended) A mesh structure according to [one of claims 1 to 3] <u>claim 1</u>, characterized in that associated with each warp thread (1) is a fixing thread (3) which embraces the warp thread (1) in the form of warp meshes (7, 7').
- 5. (Amended) A mesh structure with warp thread groups (9) formed from at least two warp threads (1) extending in closely mutually juxtaposed relationship, according to claim 1 [or claim 2], characterized in that the warp threads (1) of a warp thread group (9) are fixed to prevent lateral displacement by means of a joining thread (10) extending in a zigzag configuration.
- 6. (Amended) A mesh structure according to claim 1 [or claim 2], characterized in that the fixing threads (3) of a warp thread group (9), which are associated with each warp thread (1), are fixed to prevent lateral displacement by means of a joining thread (10) extending in a zig-zag configuration.
- 7. (Amended) A mesh structure according to [one of claims 1 to 6] claim 1, characterized in that the joining threads (10) or fixing threads (3) which are knitted on or applied by Raschel knitting join the warp and weft threads of the mesh to a non-woven

P21437.A01

material layer.

Declaration and rower of Attorney For Utility or Design ratent Application

Erklärung für Patentanmeldungen zur Gebrauchseignung und Entwicklung mit Vollmacht

German Language Declaration

Als nachstehend benannter Erfinder erkläre ich hiermit an Eides Statt:

daß mein Wohnsitz, meine Postanschrift und meine Staatsangehörigkeit den im nachstehenden nach meinem Namen aufgeführten Angaben entsprechen, daß ich nach bestem Wissen der ursprüngliche, erste und alleinige Erfinder (falls nachstehend nur ein Name angegeben ist) oder ein ursprünglicher, erster und Miterfinder (falls nachstehend mehrere Namen aufgeführt sind) des Gegenstandes bin, für den dieser Antrag gestellt wird und für den ein Patent für die Erfindung mit folgendem Titel beantragt wird: TEXTILE GITTERSTRUKTER, INSBESONDERE GEOGITTER

deren Beschreibung hier beigefügt ist, es sei denn (in diesem Falle Zutreffendes bitte ankreuzen), diese Erfindung

\boxtimes	wurde angemeldet am 17 März	2000
	unter der US-Anmeldenummer	
	und wurde am	abgeändert (falls zutreffend)
	oder	
	unter der PCT internationalen A	nmeldungsnummer
PC	CT/EP00/02395	
	und wurde am abg	geändert (falls zutreffend).
Ich	n bestätige hiermit, daß ich den I	nhalt der oben angegebene Paten-
tar	mieldung, einschließlich der Ans	sprüche, die eventuell durch einen
		ändert wurde, durchgesehen und
ve	rstanden habe.	

Ich erkenne meine Pflicht zur Offenbarung jeglicher Informationen an, die zur Prüfung der Patentfähigkeit in Einklang mit Titel 37, Code of Federal Regulations, § 1.56 von Belang sind.

Ich beanspruche hiermit ausländische Prioritätsvorteile gemäß Title 35, LS-Code, § 119 (a)-(d), bzw. § 365(b) aller unten aufgeführten Auslandsanmeldungen für Patente oder Erfinderurkunden, oder § 365(a) aller PCT internationalen Anmeldungen, welche wenigstens ein Land ausser den Vereingten Staaten von Amerika benennen, und habe nachstehend durch ankreuzen sämtliche Auslandsanmeldungen für Patente bzw. Erfinderurkunden oder PCT internationale Anmeldungen angegeben, deren Anmeldetag dem der Anmeldung, für welche Priorität beansprucht wird, vorangeht.

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

TEXTILE MESH STRUCTURE, IN PARTICULAR A GEOMESH

the specification of which is attached hereto unless the following box is checked:

\boxtimes	was filed on 17 March 2000	as
	United States Application Number and was amended on or,	(if applicable)
	PCT International Application Number and was amended on	PCT/EP00/02395 (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

I hereby claim foreign priority under Title 35, United States Code §119 (a-d) or §365(b) of any foreign application(s) for patent or inventor's certificate, or §365(a) of any PCT international application which designated at least one country other than the United States, listed below. I have also identified below, by checking the "No" box, any foreign application for patent or inventor's certificate, or of any PCT international application having a filing date before that of the application on which priority is claimed:

ICI WOLDING I THOUSAND OF THE				
Prior Foreign Application Frühere ausländische			Priority Cla Prioritätsans	
199 15 722.7 (Number) (Nummer)	Germany (Country) (Land)	08/April/1999 (Day/Month/Year Filed) (Tag/Monat/Jahr der Anmeldung)	- ¥es Ja	□ No Nein □
(Number) (Nummer)	(Country) (Land)	(Day/Month/Year Filed) (Tag/Monat/Jahr der Anmeldung)	Yes Ja	No Nein
☐ Zusätzliche einstwei Prioritätsanhang auf	lige Anmeldungsnummern sind im geführt.	☐ Additional foreign application on a supplemental priority sl	n numbers are listed neet attached hereto.	

German Language Utility or Design Patent Application Declaration

Ich beanspruche hiermit Prioritätsvor 119(e) aller US-Hilfsanmeldungen w	teile unter Title 35, US-Code, § ie unten aufgezählt.	I hereby claim the benefit under Title 35, United States Code §119(e) of any United States provisional application(s) listed below.		
(Application Number) (Aktenzeichen)		(Day/Month/Year Filed) (Tag/Monat/Jahr der Anmeldung)		
(Application Number) (Aktenzeichen)		(Day/Month/Year Filed) (Tag/Monat/Jahr der Anmeldung)		
(Application Number) (Aktenzeichen)		(Day/Month/Year Filed) (Tag/Monat/Jahr der Anmeldung)		
☐ Zusätzliche einstweilige Anmeldu ergänzenden Prioritätsanhang auf	ingsnummern sind im geführt.	☐ Additional provisional application numbers are listed on a supplemental priority sheet attached hereto.		
Ich beanspruche hiermit die mir unter zustehenden Vorteile aller unten aufg bzw. § 365(c) aller PCT internationale Vereinigten Staaten von Amerika ben Gegenstand eines jeden früheren Anspnicht in einer US-Patentanmeldung, b Anmeldung in in einer gemäß dem ers Code § 112 vorgeschriebenen Art und Pflicht zur Offenbarung jeglicher Info Patentfähigkeit in Einklang mit Title 31.56 von Belang sind und die im Zeitr der früheren Patentanmeldung und der Vertrags über die Zusammenarbeit aur (PCT) gültigen internationalen Anmel	eführten US-Patentanmeldungen en Anmeldungen, welche die ennen, und erkenne, insofern der pruchs dieser Patentanmeldung zw. PCT internationalen sten Absatz von Title 35, US-d Weise offenbart wurde, meine ermationen an, die zur Prüfung der 37, Code of Federal Regulations, § raum zwischen dem Anmeldetag m nationalen oder im Rahmen des f dem Gebiet des Patentwesen	I hereby claim the benefit under Title 35, United States Code §120 of any United States application(s), or §365(c) of any PCT international application designating the United States, listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT international application in the manner provided by the first paragraph of Title 35, United States Code §112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations §1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application.		
(Application No.) (Aktenzeichen)	(Day/Month/Year Filed) (Tag/Monat/Jahr eingereicht)	(Status) (patentiert, schwebend, aufgegeben) (patented, pending, abandoned)		
(Application No.) (Aktenzeichen)	(Day/Month/Year Filed) (Tag/Monat/Jahr eingereicht)	(Status) (patentiert, schwebend, aufgegeben) (patented, pending, abandoned)		
☐ Zusätzliche USA oder internationa im ergänzenden Prioritätsanhang a	le Anmeldungsnummern sind ufgeführt.	☐ Additional U.S. or international application numbers are listed on a supplemental priority sheet attached hereto.		
Ich erkläre heirmit, daß alle in der vorl gemachte Angaben nach bestem Wisse entsprechen, und ferner daß ich diese e Kenntnis dessen ablege, daß wissentlic Angaben oder dergleichen gemäß § 10 sind und mit Geldstrafe und/oder Gefä daß derartige wissentlich und vorsätzli Rechtswirksamkeit der vorliegenden P aufgrund deren erteilten Patentes gefäh	en und Gewissen der Wahrheit eidesstattliche Erklärung in ch und vorsätzlich falsche 01, Title 18 des US-Code strafbar ngnis bestraft werden können und ch falsche Angaben die atentanmeldung oder eines	I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.		
Hiermit bevollmächtgt der Unterzeichr	nete den hierin genannten	The undersigned hereby authorizes the U.S. attorney or agent		

entweder USA-Anwalt oder Stellvertreter, in der Abwesenheit einer

und dem Unterzeichneten Anweisungen, die der der Anmeldung

direkten Verständigung zwischen den USA-Anwalt oder Stellvertreter

betreffend dem Patent und Warenzeichen Amt zugestellt werden, von

entweder seinem ausländischen Patentvertreter oder Stellvertreter der

Gesellschaft anzunehmen und auszuführen. Sollte sich das Personal

der hierin genannte USA-Anwalt oder Stellvertreter entprechend von

dem Unterzeichneten benachrichtigt.

ändern, von dem Anweisungen angenommen werden mögen, dann wird

The undersigned hereby authorizes the U.S. attorney or agent named herein to accept and follow instructions from either his foreign patent agent or corporate representative, if any, as to any action to be taken in the Patent and Trademark Office regarding this application without direct communication between the U.S. attorney or agent and the undersigned. In the event of a change in the persons from whom instructions may be taken, the U.S. attorney or agent named herein will be so notified by the undersigned.

German Language Utility or Design Patent Application Declaration

VERTRETUNGSVOLLMACHT: Als benannter Erfinder beauf-trage ich hiermit den sich mit der Kundennummer befassenden Patentanwalt (Patentanwälte) und/oder Patent-Agenten mit der Verfolgung der vorliegenden Patentanmeldung sowie mit der Abwicklung aller damit verbundenen Geschäfte vor dem Patent-und Warenzeichenamt und weise an, dass alle Korrespondenz mit dieser Kundennummer addressiert wird.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the attorney(s) and/or agent(s) associated with the Customer Number provided below to prosecute this application and transact all business in the Patent and Trademark Office connected therewith, and direct that all correspondence be addressed to that Customer Number:

KUNDENNUMMER 7055

CUSTOMER NUMBER 7055

Die ernannten Patenanwälte sind zur Zeit:

Telefongespräche bitte richten an:

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Bruce H. Bernstein
Arnold Turk
James L. Rowland
Reg. No. 28,394
Reg. No. 29,027
Reg. No. 33,094
Reg. No. 32,674

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Direct Telephone Calls to:

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Greenblum & B (703) 7	ernstein, P.L.C. 16-1191	
Vor und Nachname des einzigen oder ersten Erfinders: Ulrich VON FRANSECKY	Full name of sole or first inventor Ulrich VON FRANSECKY	
Unterschrift des Erfinders Datum	Inventor's signature Date	
Wolfisitz Bocfolt, Deutschland	Residence Bocholt, Germany	
Staatsangehörigkeit Deutschland	Citizenship Germany	
Postanschrift Margeritenweg 22, D-46395 Bocholt, Deutschland	Post Office Address Margeritenweg 22, D-46395 Bocholt, Germany	
Vor-und Nachname des zweiten Miterfinders (falls zutreffend)	Full name of second joint inventor, if any	
Unterschrift des zweiten Erfinders Datum	Second Inventor's Signature Date	
Wohnsitz	Residence	
Staatsangehörigkeit	Citizenship	
Postanschrift	Post Office Address	
(Bitte entsprechende Informationen und Unterschriften im Falle von dritten und weiteren Miterfindern angeben).	(Supply similar information and signature for third and subsequent joint inventors).	

P21437

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant: U. FRANSECKY

Appl No.: Not Yet Assigned

PCT Branch

I.A. Filed: 17 March 2000

PCT/EP00/02395

For

: TEXTILE MESH STRUCTURE IN PARTICULAR, A GEOMESH

CLAIM OF PRIORITY

Commissioner of Patents and Trademarks

Washington, D.C. 20231

Sir:

Applicant hereby claims the right of priority granted pursuant to 35 U.S.C. 119 based upon German Application No. 199 15 722.7 filed 08 April 1999. The International Bureau already should have sent a certified copy of the German application to the United States designated office. If the certified copy has not arrived, please contact the undersigned.

Respectfully submitted,

U. FRANSECK

Neil F. Greenblum

Reg. No. 28,394

October 4, 2001 GREENBLUM & BERNSTEIN, P.L.C. 1941 Roland Clarke Place Reston, VA 20191 (703) 716-1191 P21437.S01

U.S. National Stage of PCT/EP00/02395

Textile mesh structure, in particular a geomesh

[0001] The invention relates to a textile mesh structure, in particular a geomesh, comprising linearly extending warp threads and weft threads which extend linearly substantially at a right angle to the warp threads and which are joined to the warp threads by means of fixing threads which are applied by warp knitting and the meshes of which extend around the warp threads over the entire length and the weft threads in the region of the intersections, wherein the warp threads and the weft threads are arranged individually or in groups at relatively large spacings which produce the internal widths of the mesh.

[0002] Textile mesh structures of that kind are known from US patents Nos 4 472 086 and 4 540 311. The linearly extending and load-carrying warp threads and weft threads of the mesh preferably comprise high-module polyester yarns or other high-strength filament yarns, for example of polyamide. The fixing thread which is knitted onto the structure and which joins the warp threads to the weft threads in the form of knitted meshes or tricot meshes is considerably weaker in terms of its thread strength than the warp threads and the weft threads.

[0003] If necessary that mesh structure after manufacture thereof is encased with a soft plastic material, for example PVC, with a bitumen emulsion or with latex.

The object of the invention is to provide a better join between the warp threads and the weft threads without requiring additional fixing threads or stronger fixing threads.

In accordance with the invention that object is attained in that in the regions in which the weft threads cross the warp threads the lengths of the meshes of the fixing threads are markedly shorter than in the regions which are therebetween.

[0006] Advantageously, the length of the meshes of the fixing threads in the regions in which the weft threads cross the warp threads is at least 30% shorter than the length of the meshes between the intersection regions. That measure provides for a considerable saving in terms of fixing threads or fixing yarn without any fear of an adverse influence on the strength of the mesh structure. The manufacturing speed of those textile mesh structures is also increased.

[0007] Further features of the invention are set forth in the claims.

[0008] An embodiment of the invention is described in greater detail in the description hereinafter with reference to the drawings in which:

[0009] Figure 1 is a diagrammatic view of the textile mesh structure, in accordance with the invention,

[0010] Figure 2 is a view on an enlarged scale of a register round or repeat of the mesh structure from one side, and

[0011] Figure 3 is a view on an enlarged scale of a register round or repeat of the mesh structure from the other side.

The textile mesh structure shown in Figure 1 is composed of linearly extending warp threads 1 and weft threads 2 which extend at a right angle to the warp threads 1. Each three warp threads 1 are combined to form a respective warp thread group 9. In addition each two weft threads 2 are joined to the warp are combined to form a respective weft thread group 11. The weft threads 2 are joined to the warp threads 1 by means of fixing threads 3 which are knitted thereon. The meshes of the fixing threads 2 extend in a zig-zag configuration over the warp threads 1. The warp thread groups 9 and the weft thread groups 11 are arranged at relatively large spacings which afford the internal widths 5 of the mesh 6.

In accordance with the invention, in the regions 4 in which the weft threads 2 cross the warp threads 1, the lengths 8' of the meshes 7' of the fixing threads 3 are markedly shorter than In the regions therebetween of the mesh structure.

As Figures 2 and 3 in particular show the lengths 8' of the meshes 7' or the threads loops of the fixing threads 3 in the regions 4 in which the weft threads 2 intersect the warp threads 1 are at least 30% and preferably 50% shorter than the lengths 8 of the meshes 7 between the intersection regions 4. In the intersection regions 4, a mesh 7' of the fixing threads 3 can be associated with each weft thread 2 per warp thread 1.

[0015] So that the warp threads 1 are secured to prevent lateral displacement thereof, a joining yarn 10 is applied by a Raschel knitting procedure, for holding the warp threads 1 of a warp thread group 9 together or securing them to prevent lateral displacement. That joining yarn 10 can either extend around the warp threads 1 of a warp thread group 9 in a zig-zag configuration or, as

shown in Figures 2 and 3, the fixing threads 3 of each warp thread group 9. It is however also possible for the warp threads 1 of a warp thread group 9 to be secured to prevent lateral displacement by the fixing threads 3 of a warp thread group 9 changing by tricot thread laying from one warp thread 1 of a warp thread group 9 to the adjacent warp thread 1 of the same warp thread group 9.

[0016] The textile mesh structure according to the invention can also be combined in known manner with a non-woven material layer.

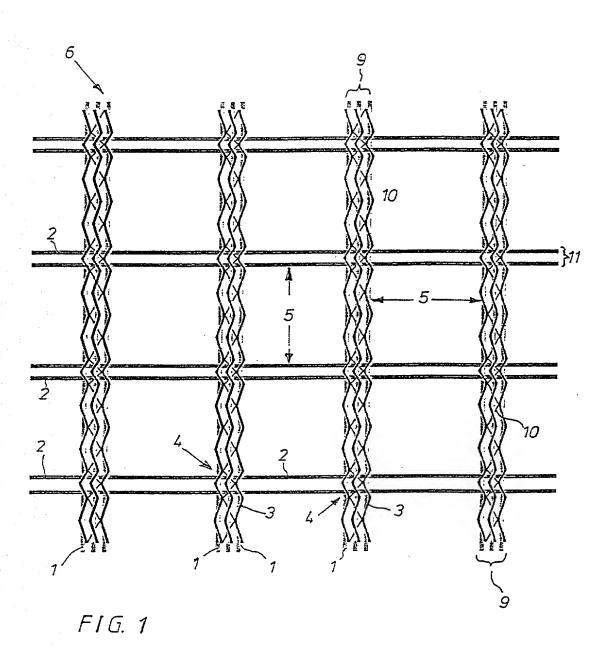
List of references

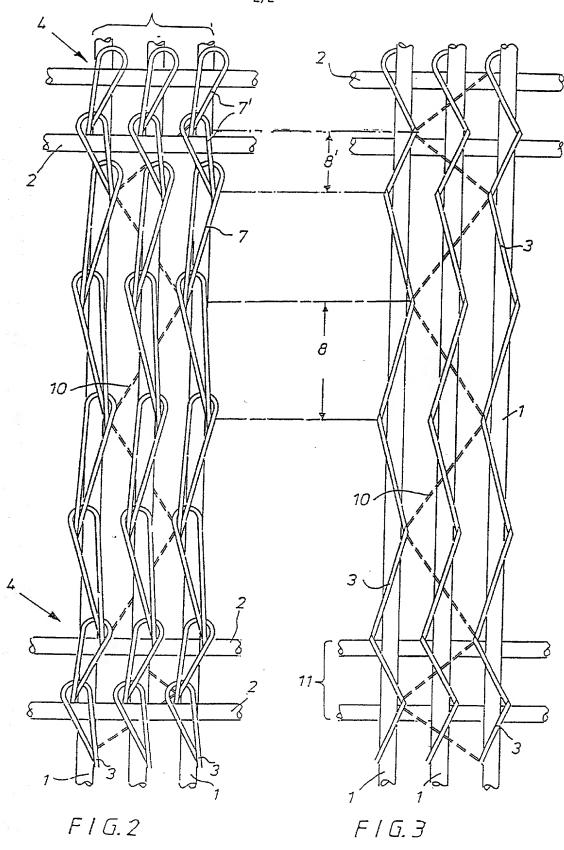
- warp threads 1
- 2 weft threads
- 3 fixing threads
- 4 intersection region
- 5 internal width
- 6 mesh structure
- 7 mesh
- 7' mesh in the region of the intersection 4
- 8 length of the mesh 7
- 8' length of the mesh 7'
- warp thread group
 - joining yarn
 - weft thread group

Claims:

- 1. A textile mesh structure, in particular a geomesh, comprising linearly extending warp threads (1) and weft threads (2) which extend linearly substantially at a right angle to the warp threads 91) and which are joined to the warp threads (1) by means of fixing threads (3) which are applied by warp knitting and the meshes of which extend around the warp threads (1) over the entire length and the weft threads (2) in the region of the intersections (4), wherein the warp threads (1) and the weft threads (2) are arranged individually or in groups at relatively large spacings which produce the internal widths (5) of the mesh (6), characterized in that in the regions in which the weft threads (2) cross the warp threads (1) the lengths of the meshes (7) of the fixing threads (3) are markedly shorter than in the regions of the mesh structure, which are therebetween.
- 2. A mesh structure according to claim 1, characterized in that the lengths of the meshes (7) of the fixing threads (3) in the regions (4) in which the weft threads (2) cross the warp threads (1) are at least 50% shorter than the lengths of the meshes (7) between the intersection regions (4).
- 3. A mesh structure according to claim 1 or claim 2, characterized in that in the intersection region the lengths of the meshes (7') of the fixing threads (3) are so short that a mesh (7') is associated with each weft thread (2) of a weft thread group (11).
- 4. A mesh structure according to one of claims 1 to 3, characterized in that associated with each warp thread (1) is a fixing thread (3) which embraces the warp thread (1) in the form of warp meshes (7, 7').
- 5. A mesh structure with warp thread groups (9) formed from at least two warp threads (1) extending in closely mutually juxtaposed relationship, according to claim 1 or claim 2, characterized in that the warp threads (1) of a warp thread group (9) are fixed to prevent lateral displacement by means of a joining thread (10) extending in a zig-zag configuration.

- 6. A mesh structure according to claim 1 or claim 2, characterized in that the fixing threads (3) of a warp thread group (9), which are associated with each warp thread (1), are fixed to prevent lateral displacement by means of a joining thread (10) extending in a zig-zag configuration.
- 7. A mesh structure according to one of claims 1 to 6, characterized in that the joining threads (10) or fixing threads (3) which are knitted on or applied by Raschel knitting join the warp and weft threads of the mesh to a non-woven material layer.





German Language Utility or Design Patent Application Declaration

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KUNDENNUMMER 7055

CUSTOMER NUMBER 7055

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Unterschrift des Erfinders Datum 3. Dezember 2001	Date Date 3. Dezember 2001		
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Unterschrift des zweiten Erfinders Datum	Second Inventor's Signature Date		
Wohnsitz	Residence		
Staatsangehörigkeit	Citizenship		
Postanschrift	Post Office Address		
(Bitte entsprechende Informationen und Unterschriften im Falle von dritten und weiteren Miterfindern angeben).	(Supply similar information and signature for third and subsequent joint inventors).		

Declaration and Power of Attorney For Utility or Design Patent Application Erklärung für Patentanmeldungen zur Gebrauchseignung und Entwicklung mit Vollmacht

	Çerman L	anguag	e Declaration		
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unter der US-Anmeldenumn	ner		United States Application Number and was amended on		
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oder			or,		*
unter der PCT internationale PCT/EP00/02395 und wurde am	en Anmeldungsnummer		PCT International Application Numbered was amended on	er PCT/EP00/(if ap)	02395 plicable).
Ich bestätige hiermit, daß ich d tanmeldung, einschließlich der	en Inhalt der oben angegebene Pa Ansprüche, die eventuell durch e abgeändert wurde, durchgesehen t	noni	I hereby state that I have reviewed and un the above identified specification, includi amended by any amendment referred to a	ng the claims, bove	25
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(Nummer)	(Land)	(Tap/N	(onat/Jahr der Anmeldung)		
(Number)	(Country)	DayA	Month/Year Filed)	Yes	No
(Nummer)	(Land)	(Tea/A	Aonat/Jahr der Anmeldung)	Ja	Noin
Zusätzliche einstweilige A Prioritätzenhang aufgefüh	Anmeldungsnummem sind im	(g - ·	Additional foreign application num on a supplemental priority sheet a	nbers are listed strached hereto	1

German Language Utility or Design l	Patent Application Declaration		
Ich beanspruche hiermit Prioritätsvorteile unter Title 35, US-Code, § 119(e) aller US-Hilfsanmeldungen wie unten aufgezählt.	I hereby claim the benefit under Title 35, United States Code §119(e) of any United States provisional application(s) listed below.		
(Andles Vonton)	(Day/Month/Year Filed)		
(Application Number) (Aktenzeichen)	(Tag/Monat/Jahr der Anmeldung)		
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(Aktenzeichen)	(Tag/Monat/Jahr der Anmoldung)		
(Application Number) (Aktenzeichen)	(Day/Month/Year Filed) (Tag/Monat/Jahr der Anmeldung)		
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